



DECLARATION OF PERFORMANCE according Annex III of the Regulation (EU) No 305/2011

Name of the product E-Jet screws

No. **DOP 5_1-13/3**

1. Unique identification code of the product-type: E-Jet screws

2. Intended use: Self-tapping screws for use in load-bearing timber constructions

3. Manufacturer: Verbindungselemente Engel GmbH

Weltestraße 2+4 D-88250 Weingarten

5. System of AVCP: System 3

6. European Assessment Document: EAD 130118-00-0603

European Technical Assessment: ETA-13/0536 of 20 February 2018

Technical Assessment Body: Deutsches Institut für Bautechnik (DIBt)

Notified Body: MPA Stuttgart, NB 0672

7. Declared performances:

| Essential features | Measure | Performance | | | | | |
|---|----------------------|---|-------|-------|-------|-------|-------|
| | | Dimension d | | | | | |
| | [mm] | Ø 3,0 | Ø 3,5 | Ø 4,0 | Ø 4,5 | Ø 5,0 | Ø 6,0 |
| Basic Works Requirement1: Mechanical resistance and stability | | | | | | | |
| Characteristic yield moment M _{y,k} | [Nm] | 1,4 | 2,2 | 2,8 | 3,8 | 5,4 | 7,2 |
| Characteristic tensile capacity f _{tens,k} | [kN] | 3,5 | 4,5 | 6,0 | 7,0 | 8,0 | 9,0 |
| Characteristic torsional strength f _{tor,k} | [Nm] | 1,5 | 2,5 | 3,5 | 4,5 | 5,7 | 8,5 |
| Characteristic withdrawal parameter fax,k | [N/mm ²] | 11,5 α=90° | | | | | |
| Characteristic head pull-through parameter fhead,k | [N/mm ²] | min. 8 | | | | | |
| Characteristic yield strength | | npd | | | | | |
| Bending angle α | [°] | min. 45/d ^{0,7} +20 | | | | | |
| Insertion moment f _{tor,k} / R _{tor,mean} | | ≥1,5 | | | | | |
| Spacing, end and edge distances, minimum wood thickness a, t ₁ | | EN 1995-1-1, 30mm | | | | | |
| Slip modus for mainly axially loaded screws K _{ser} | | 780 · d ^{0,2 ·} l _{ef} ^{0,4} | | | | | |
| Durability against corrosion, coating thickness | [µm] | ≥3 | | | | | |
| Basic Works Requirement 2: Safety in case of fire | | | | | | | |
| Reaction to fire | | Class A1 | | | | | |
| Basic Works Requirement 4: Safety and accessibility in use | | | | | | | |
| Same as BWR 1 | | | | | | | |

The performance of the product identified above is in conformity with the set of declared performances. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer.

Signed for and on behalf of the manufacturer by:

Holger Voss, managing director Weingarten, 10.01.2020

